

## **DUNBAR – 1625GT**

2:1 SHRINK RATIO, HIGHLY FLEXIBLE, FLAME RETARDANT, THIN WALL POLYOLEFIN TUBING

### **Applications**

DUNBAR-1625GT is a highly flexible, flame retardant, low smoke and acid gas emission thin wall heat shrinkable polyolefin tube. It is designed for rapid shrinking and greater packaging density, including insulation for electric & electronic devices, wire strain relief and protective covering for parts such as resistors and capacitors.

#### **Features**

- ★ Shrink ratio: 50% or more in the radial direction, ±3% or less in the axial direction
- ★ In stock for immediate shipments
- ★ Continuous operating temperature: 55 °C (-67 °F) to 125 °C (257 °F)
- ★ Flammability: UL VW-1 (except clear)
- ★ High resistance to chemicals and oils
- ★ Rapid shrinking

#### **Standard**

★ UL 224 (File Number: E319303)

★ RoHS Compliant

## **Specification Values**

Property			Test Method	Value		
Physical	Unaged	Tensile strength	ASTM D638	Min. 1,500 psi		
		Elongation	ASTIVI DOSO	Min. 200%		
	Aged	Tensile strength	ASTM D638	Min. 1,050 psi		
		Elongation	ASTIVI DOSO	Min. 100%		
	Eccentricity		-	Max 30%		
	Heat shock		250 ℃/4 hrs	No cracks, flowing or dripping		
	Cold bend		-30 ℃/1 hrs	No cracking		
	Secant modulus		ASTM D882	Max. 25,000 psi		
	Specific gravity		ASTM D792	Max. 1.40g/cm <sup>3</sup>		
Electrical	Dielectric voltage withstand		UL 224	Min. 2.5kV/1min.		
	Volume resistivity		ASTM D257	Min. $10^{14}\Omega$ - cm		
Chemical	Copper corrosion		158℃/7 days	No corrosion		
	Flammability (VW-1)		UL 224	Pass		

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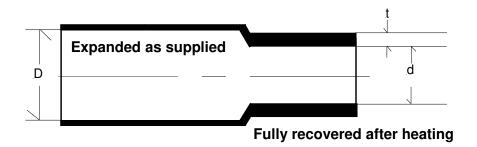
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#### **Product Dimensions**

# Minimum Shrink Temperature: 80 ℃

	Expanded		Recovered				Ctondovd		
Size	Internal Diameter Minimum (D)		Internal Diameter Maximum (d)		Minimum Total Wall Thickness (t)		Standard Spool Length		
Inch Size	ln.	mm	ln.	mm	ln.	mm	Ft.		
3/64"	0.055	1.4	0.023	0.58	0.007	0.178	500		
1/16"	0.079	2.0	0.031	0.79	0.007	0.178	500		
3/32"	0.114	2.9	0.046	1.17	0.007	0.178	500		
1/8"	0.130	3.3	0.062	1.57	0.007	0.178	500		
3/16"	0.201	5.1	0.093	2.36	0.010	0.254	250		
1/4"	0.256	6.5	0.125	3.18	0.010	0.254	250		
Metric Size	Available for special orders								
1.0	0.047	1.2	0.020	0.51	0.007	0.178			
1.5	0.067	1.7	0.030	0.76	0.007	0.178	Cut to month		
2.0	0.087	2.2	0.039	0.99	0.007	0.178			
2.5	0.106	2.7	0.049	1.24	0.007	0.178	Cut to meet		
3.0	0.122	3.1	0.059	1.50	0.007	0.178	your special		
3.5	0.146	3.7	0.069	1.75	0.010	0.254	orders		
4.0	0.173	4.4	0.079	2.00	0.010	0.254	UIUGIS		
5.0	0.213	5.4	0.098	2.49	0.010	0.254			
6.0	0.248	6.3	0.118	3.00	0.010	0.254			

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